



Tips from the gasket expert **Professional installation** turbocharger



Installation by qualified personnel only.

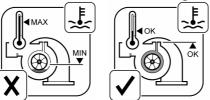


Before installing a new turbocharger, determine why the previous turbocharger failed and take the necessary steps to correct the problem.

Insufficient oil and overheating

Foreign objects in the exhaust

manifold



Foreign objects in the turbocharger





Engine speed (rpm) too high

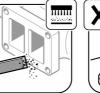


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1. Clean the intake duct, charge air pipe and exhaust manifold and check for leak tightness. The flanges and thread must not be worn or damaged.

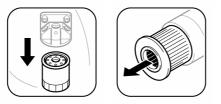








2. Change the engine oil and replace the oil filter and air filter.



4. Before installation, fill the new turbocharger with engine oil. Rotate the turbine wheel slightly while doing so.



6. Tighten the bolts in the sequence specified by the manufacturer.



8. Check all fittings and connections for leak tightness.



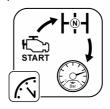
3. Replace the turbocharger oil supply lines. Never use liquid sealant during the installation procedure.



5. Use new gaskets and bolts from Elring when installing the turbocharger.



7. After completing the turbocharger installation, start the engine and let it run at idle speed until the oil pressure is built up.



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